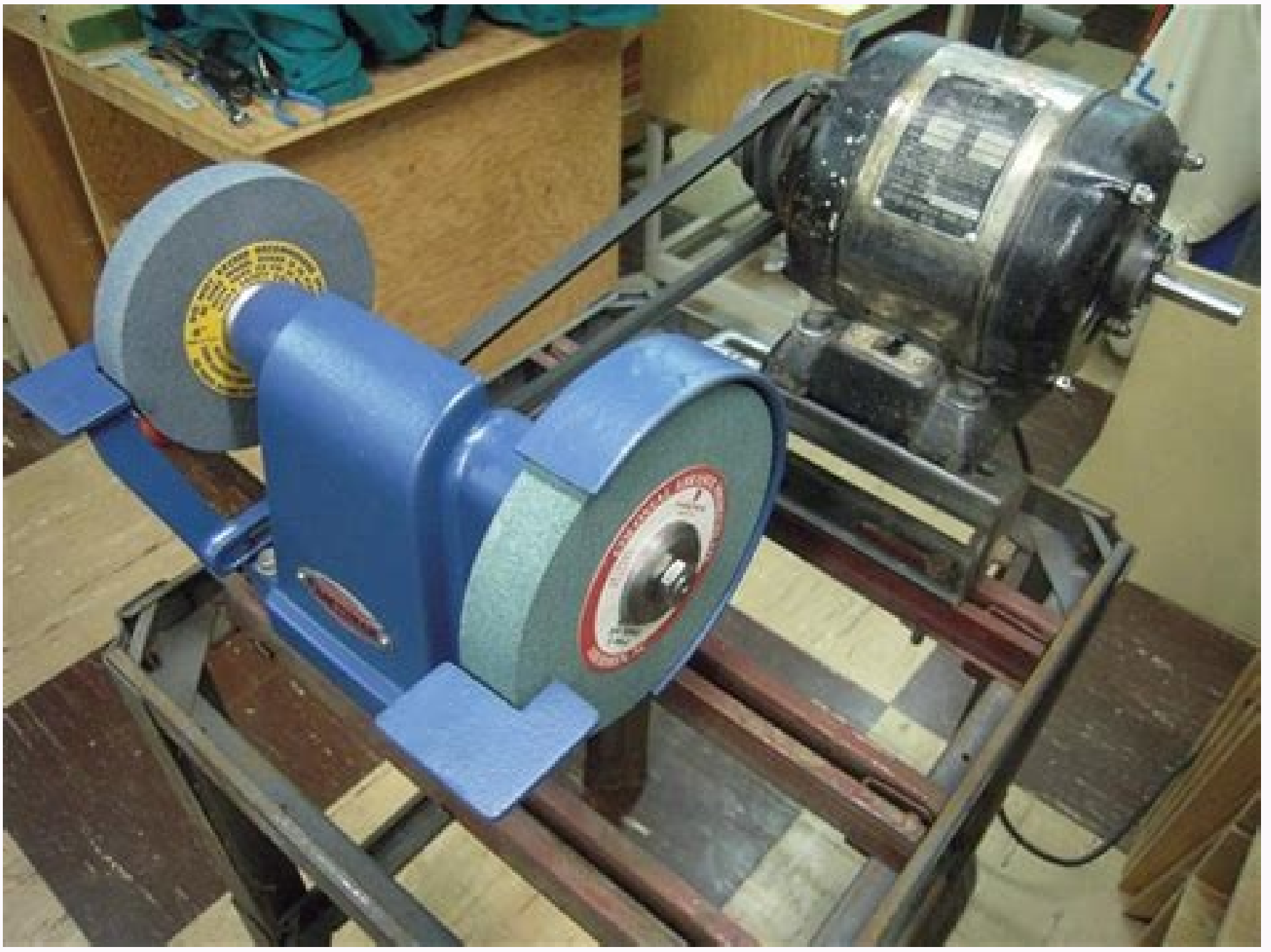


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This .pdf document is bookmarked Operating Instructions and Parts Manual JBG Series Bench Grinders Models: JBG-6A, JBG-8A, JBG-10A Model JBG-8A shown JET 427 New Sanford Road LaVergne, Tennessee 37086 Ph.: 800-274-6848 www.jettools.com Part No. Warranty and Service JET warrants every product it sells against manufacturers' defects. If one of our tools needs service or repair, please contact Technical Service by calling 1-800-274-6846, 8AM to 5PM CST, Monday through Friday. Warranty Period The general warranty lasts for the time period specified in the literature included with your product or on the official JET branded website. • JET products carry a limited warranty which varies in duration based upon the product. Table of Contents Warranty and Service

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4 Introduction Warnings 1. For your own safety read instruction manual before operating grinder. 2. Read and understand the entire owner's manual before attempting assembly or operation. 3. Read and understand the warnings posted on the machine and in this manual. Failure to comply with all of these warnings may cause serious injury. 4. Replace the warning labels if they become obscured or removed. 5. This bench grinder is designed and intended for use by properly trained and experienced personnel only. 21. Make your workshop child proof with padlocks, master switches or by removing starter keys. 22. KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents. 23. DON'T USE IN DANGEROUS ENVIRONMENT. Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well lighted. Keep the floor around the machine clean and free of scrap material, oil and grease. 24. Keep visitors a safe distance from the work area. 25. Give your work undivided attention. Introduction This manual is provided by JET covering the safe operation and maintenance procedures for the JET JBG Series Bench Grinders. This manual contains instructions on installation, safety precautions, general operating procedures, maintenance instructions and parts breakdown. This machine has been designed and constructed to provide years of trouble free operation if used in accordance with instructions set forth in this manual. Unpacking Separate all parts from the packing material. Check each part against the Contents of the Shipping Container and make certain that all items are accounted for before discarding any packing material. Assembly Your bench grinder requires only the assembly of the eye shields and tool rests. For your safety, do not plug the grinder into a power source until all adjustments are complete. An adjustable wrench and a Phillips screwdriver are the only tools you will need to make all normal adjustments and wheel changes on this grinder. Be sure that the bench grinder is unplugged and the power switch is in the OFF position. Installing the Spark Guard and Eye Shield Mounting Brackets Refer to Figure 2: Parts needed: 2 Spark Guard and Eye Shield Brackets assembled from previous page 4 1/4" x 3/8" Hex Cap Screws (E) 4 1/4" Flat Washers (F) 1. Install the left spark guard and mounting bracket (A) to the left wheel housing (M) with two 1/4" x 3/8" hex cap screws (E) and two 1/4" flat washers (F). The spark guards (A1) should be adjusted to within 1/16" of the grinding wheel surface or other accessory being used. 2. Important: The adapter illustrated in Fig. B is for use only if you already have a properly grounded two-prong receptacle. Do not modify the plug provided-if it will not fit the outlet, have the proper outlet installed by a qualified electrician. Check with a qualified electrician or service personnel if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded. Operation Adjustments A bench grinder is designed for hand-grinding operations such as sharpening chisels, screwdrivers, drill bits, removing excess metal, and smoothing metal surfaces. Eye Shield Tilt Adjustment 1. Loosen lock knob (A1, Fig. 3). 2. Adjust eye shield angle (A2, Fig. 3). A Medium Grain Abrasive Grinding Wheel is suitable for rough grinding where a considerable amount of metal must be removed or when obtaining a smooth finish is not important. Maintenance The use of any other accessory is not recommended and may result in serious injury! For safety, turn the switch to OFF and remove plug from the power source outlet before adjusting and maintaining the bench grinder. If the power cord is worn, cut or damaged in any way, have it replaced immediately. To change a wheel (refer to Figure 4): 1. Disconnect grinder from the power source. 2. Grinding Wheels The JET Series bench grinders come equipped with general purpose grinding wheels. Wheels vary according to types of abrasive, hardness, grit size, and structure. JET carries a full line of abrasive grinding, carbide grinding, tool sharpening, and wire wheels. Contact your local distributor for the proper grinding wheel or wire wheel brush for your application. Wire Wheel Brushes Wire brushing provides a fast way to remove rust scale, burrs, and point from metal. Troubleshooting Problem Probable Cause Remedy Not plugged into receptacle Plug it into the power source receptacle Switch not in the ON position Turn the switch to the ON position Motor cord cut or abraded Replace with a new cord Plug on cord is faulty Replace with a new plug Fuse or circuit breaker open Re-set, may be too many machines on line Motor faulty Call JET Customer Service Department Too many electrical machines running on the same outlet Turn off other machines and try again IncoParts and Assembly for JBG Series Grinders Parts List Index No Part No Description Size Qty 1..... JBG6A-02P..... Shaft and Rotor Assembly 1 JBG8A-02P..... Shaft and Rotor Assembly 1 JBG10A-02P..... Shaft and Rotor Assembly 1 3. Parts List Index No Part No Description Size Qty 24 JBG6A-24B..... Outer Wheel Guard - left (serial #15070001 and higher) 1 JBG8A-24P..... Outer Wheel Guard - left 1 JBG10A-24B..... Outer Wheel Guard - left (serial #15090001 and higher) 1 25 JBG6A-25B..... Parts List Index No Part No Description Size Qty 51 JBG6A-51 Eye Shield Plate - right. 1 JBG8A-51 Eye Shield Plate - right. 1 52 Assembly Drawing 18 Wiring Diagram 19 Ordering Replacement Parts To order parts or reach our service department, call 1-800-274-6848, Monday through Friday (see our website for business hours, www.jettools.com). Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately. 427 New Sanford Road LaVergne, Tennessee 37086 Phone: 800-274-6848 www.jettools.com Page 2 3 Table of Contents Warranty and Service

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20 The specifications in this manual are given as general information and are not binding. JET reserves the right to effect, at any time and without prior notice, changes or alterations to parts, fittings, and accessory equipment deemed necessary for any reason whatsoever. Page 3 2 Warranty and Service JET warrants every product it sells against manufacturers' defects. If one of our tools needs service or repair, please contact Technical Service by calling 1-800-274-6846, 8AM to 5PM CST, Monday through Friday. Warranty Period The general warranty lasts for the time period specified in the literature included with your product or on the official JET branded website. • JET products carry a limited warranty which varies in duration based upon the product. (See chart below) • Accessories carry a limited warranty of one year from the date of receipt. • Consumable items are defined as expendable parts or accessories expected to become inoperable within a reasonable amount of use and are covered by a 90 day limited warranty against manufacturer's defects. Who is Covered This warranty covers only the initial purchaser of the product from the date of delivery. What is Covered This warranty covers any defects in workmanship or materials subject to the limitations stated below. This warranty does not cover failures due directly or indirectly to misuse, abuse, negligence or accidents, normal wear-and-tear, improper repair, alterations or lack of maintenance. Warranty Limitations Woodworking products with a Five Year Warranty that are used for commercial or industrial purposes default to a Two Year Warranty. Please contact Technical Service at 1-800-274-6846 for further clarification. How to Get Technical Support Please contact Technical Service by calling 1-800-274-6846. Please note that you will be asked to provide proof of initial purchase when calling. If a product requires further inspection, the Technical Service representative will explain and assist with any additional action needed. JET has Authorized Service Centers located throughout the United States. For the name of an Authorized Service Center in your area call 1-800-274-6846 or use the Service Center Locator on the JET website. More Information JET is constantly adding new products. For complete, up-to-date product information, check with your local distributor or visit the JET website. How State Law Applies This warranty gives you specific legal rights, subject to applicable state law. Limitations on This Warranty JET LIMITS ALL IMPLIED WARRANTIES TO THE PERIOD OF THE LIMITED WARRANTY FOR EACH PRODUCT, EXCEPT AS STATED HEREIN. ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. JET SHALL IN NO EVENT BE LIABLE FOR DEATH, INJURIES TO PERSONS OR PROPERTY, OR FOR INCIDENTAL, CONTINGENT, SPECIAL, OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF OUR PRODUCTS. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. JET sells through distributors only. The specifications listed in JET printed materials and on official JET website are given as general information and are not binding. JET reserves the right to effect at any time, without prior notice, those alterations to parts, fittings, and accessory equipment which they may deem necessary for any reason whatsoever. JET® branded products are not sold in Canada by JPW Industries, Inc. Product Listing with Warranty Period 90 Days - Parts; Consumable items; Light-Duty Air Tools 1 Year - Motors; Machine Accessories; Heavy-Duty Air Tools; Pro-Duty Air Tools 2 Year - Metalworking Machinery; Electric Hoists, Electric Hoist Accessories; Woodworking Machinery used for industrial or commercial purposes 5 Year - Woodworking Machinery Limited Lifetime - JET Parallel clamps; VOLT Series Electric Hoists; Manual Hoists; Manual Hoist Accessories; Shop Tools; Warehouse & Dock products; Hand Tools NOTE: JET is a division of JPW Industries, Inc. References in this document to JET also apply to JPW Industries, Inc., or any of its successors in interest to the JET brand. Page 4 20 Ordering Replacement Parts To order parts or reach our service department, call 1-800-274-6848, Monday through Friday (see our website for business hours, www.jettools.com). Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately. 427 New Sanford Road LaVergne, Tennessee 37086 Phone: 800-274-6848 www.jettools.com

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